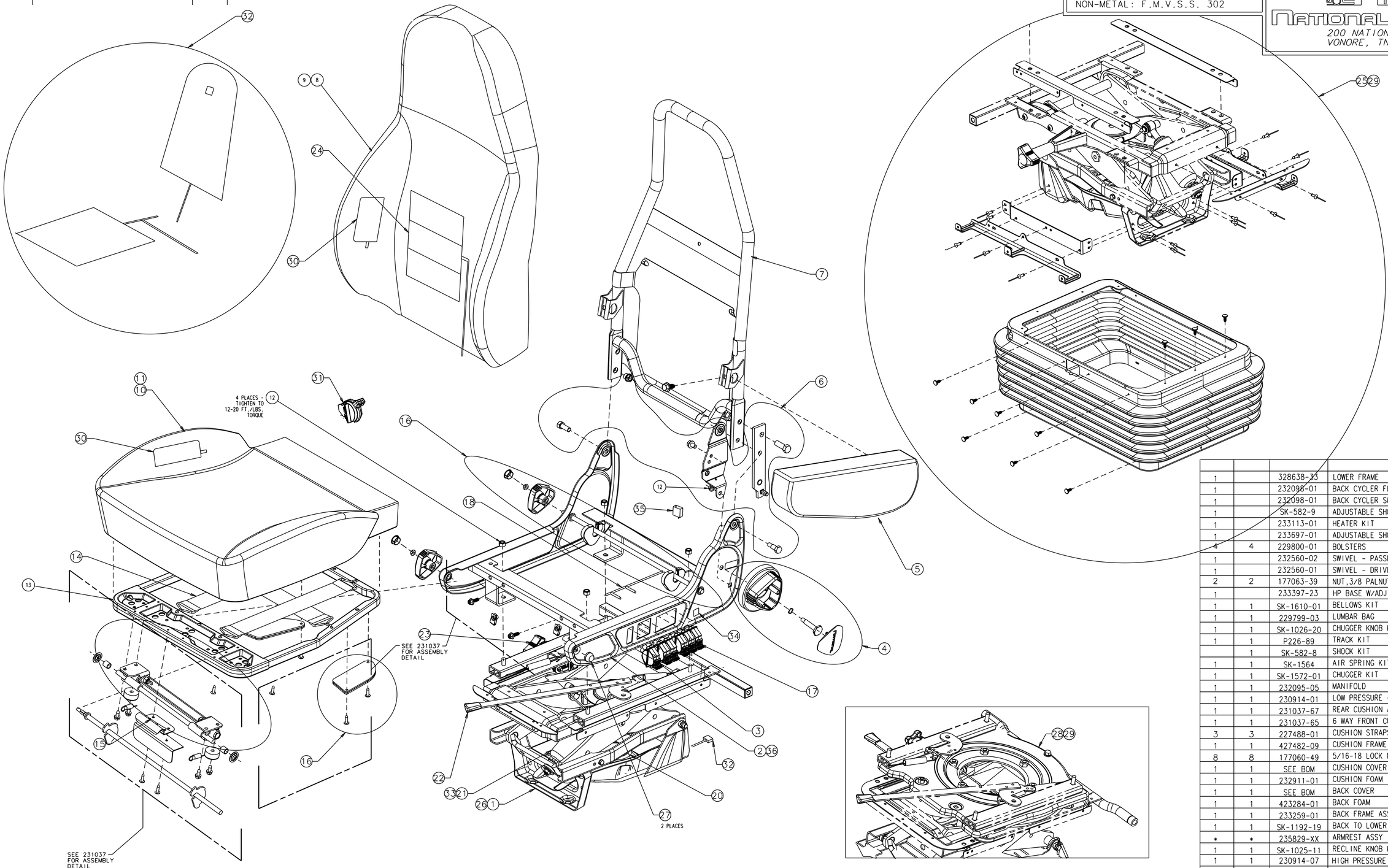
PART NO.	DESCRIPTION	*
*	*	*

-STANDARD MATERIAL REQUIREMENTS-
METAL: NO BURRS PERMISSIBLE
NON-METAL: F.M.V.S.S. 302

NATIONAL SEATING
200 NATIONAL DRIVE
VONORE, TN. 37885



1		328638-33	LOWER FRAME	36
1		232098-01	BACK CYCLER FLUIDIC DEVICE	35
1		232098-01	BACK CYCLER SWITCH	34
1		SK-582-9	ADJUSTABLE SHOCK KIT	33
1		233113-01	HEATER KIT	32
1		233697-01	ADJUSTABLE SHOCK ASSEMBLY	31
4	4	229800-01	BOLSTERS	30
1		232560-02	SWIVEL - PASSENGER	29
1		232560-01	SWIVEL - DRIVER	28
2	2	177063-39	NUT,3/8 PALNUT	27
1		233397-23	HP BASE W/ADJ. SHOCK	37
1	1	SK-1610-01	BELLOWS KIT	25
1	1	229799-03	LUMBAR BAG	24
1	1	SK-1026-20	CHUGGER KNOB KIT	23
1	1	P226-89	TRACK KIT	22
	1	SK-582-8	SHOCK KIT	21
1	1	SK-1564	AIR SPRING KIT	20
1	1	SK-1572-01	CHUGGER KIT	19
1	1	232095-05	MANIFOLD	18
1	1	230914-01	LOW PRESSURE - BLACK	17
1	1	231037-67	REAR CUSHION ADJUSTOR KIT	16
1	1	231037-65	6 WAY FRONT CUSHION ADJUSTOR KIT	15
3	3	227488-01	CUSHION STRAPS	14
1	1	427482-09	CUSHION FRAME ASSY	13
8	8	177060-49	5/16-18 LOCK NUT	12
1	1	SEE BOM	CUSHION COVER	11
1	1	232911-01	CUSHION FOAM	10
1	1	SEE BOM	BACK COVER	9
1	1	423284-01	BACK FOAM	8
1	1	233259-01	BACK FRAME ASSY	7
1	1	SK-1192-19	BACK TO LOWER KIT	6
*	*	235829-XX	ARMREST ASSY	5
1	1	SK-1025-11	RECLINE KNOB KIT	4
1	1	230914-07	HIGH PRESSURE VALVE ASSY - RED	3
	1	328638-17	LOWER FRAME WELDMENT	2
1	1	233397-19	HP BASE ASSEMBLY W/STANDARD SHOCK	1
		ADMIRAL	COMMODORE	PART NO.	DESCRIPTION	ITEM

REQUIRED
DO NOT SCALE

PROJECT/LIBRARY
CORE.PARTS & SERVICE/TRUCKS

TOLERANCES
DECIMALS
X= +/-.1
.XX= +/-.03
.XXX= +/-.010
FRACTIONS
+/-1/32
ANGULAR
+/-1°

DRAWN BY	SCALE	NAME	PART NO.	REV.
TMW	*	COMMODORE & ADMIRAL SERVICE COMPONENTS	SK-1624	*
CHECKED BY *	DATE 5/9/13			

SYM	CHANGE (E.C.N. - DATE - BY)
*	ORIGINAL